## INTERNATIONAL SEARCH REPORT

International application No.

PCT/US03/21218

A. CLASSIFICATION OF SUBJECT MATTER  IPC(7) : B24B 31/02 US CL : 451/113	
According to International Patent Classification (IPC) or to both national classification and IPC	
B. FIELDS SEARCHED	
Minimum documentation searched (classification system followed by classification symbols) U.S.: 451/32,103,104,113,326,327,329	
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched	
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)	
C. DOCUMENTS CONSIDERED TO BE RELEVANT	
Category * Citation of document, with indication, where ap	propriate, of the relevant passages Relevant to claim No.
A US 3,524,735 A (OETIKER) 18 August 1970 (18.08	.1970)
A US 3,579,920 A (HEIBERGER) 25 May 1971 (25.0)	5.1971)
Y US 3,855,740 A (KOBAYASHI) 24 December 1974 (24.12.1974), see entire reference, specifically figure 1.	
Y US 5,355,638 A (HOFFMAN) 18 October 1994 (18.10.1994), see entire document,	
y US 5,848,929 A (HOFFMAN) 15 December 1998 (15.12.1998), see entire document, specifically figures 1 and 2.	
Further documents are listed in the continuation of Box C.	See patent family annex.
Special categories of cited documents  "A" document defining the general state of the art which is not considered to be of particular relevance.	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
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Date of the actual completion of the international search	Date of mailing of the international search report
27 October 2003 (27.10.2003)	11 0 NOV 2003
Name and mailing address of the ISA/US	Authorized officer
Mail Stop PCT, Attn: ISA/US Commissioner for Patents	Timothy V Eley Shella H. Verley
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